Applicant: Douglas A. Devens, Jr. Attorney's Docket No.: 10527-396001 / 02-027

Serial No.: 10/645,014 Filed: August 21, 2003

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Amendments to the Claims:

This listing of claims replaces all prior versions and listings of claims in the application:

Listing of Claims:

1. (Currently amended) A medical device, comprising:

at least four <u>coextruded</u> layers comprising a first material and a second material having a different stiffness than a stiffness of the first material,

wherein at least one of the layers varies in thickness axially along the device.

- 2. (Original) The device of claim 1, wherein the device is stiffer at a proximal end than at a distal end.
 - 3. (Original) The device of claim 1, wherein the first and second materials alternate.
- 4. (Original) The device of claim 1, wherein the layers extend substantially the length of the device.
 - 5. (Original) The device of claim 1, comprising at least five layers.
 - 6. (Original) The device of claim 1, comprising at least seven layers.
 - 7. (Original) The device of claim 1, comprising at least 13 layers.

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8. (Original) The device of claim 1, wherein the device has the same number of layers for substantially the entire length of the device.

- 9. (Original) The device of claim 1, wherein the at least one of the layers varies in thickness for substantially the entire length of the device.
- 10. (Original) The device of claim 1, wherein the at least one of the layers varies in thickness at a selected portion of the device.
- 11. (Original) The device of claim 1, wherein the at least one of the layers varies in thickness at more than the one selected portions of the device.
- 12. (Original) The device of claim 1, wherein layers of different materials vary in thickness at different selected portions of the device.
- 13. (Original) The device of claim 1, wherein layers of different materials vary in thickness at about the same selected portion of the device.
- 14. (Original) The device of claim 1, wherein the first and second materials comprise block copolymers including common block moieties.
- 15. (Original) The device of claim 14, wherein the block moieties are amide segments and tetramethylene glycol segments.
- 16. (Original) The device of claim 1, wherein the first and/or second material is selected from a group consisting of thermoplastic polyamides, thermoplastic polyesters, and thermoplastic elastomers.

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17. (Original) The device of claim 1, wherein the first and/or second material is a blend of polymers.

- 18. (Original) The device of claim 1, in the form of a tube.
- 19. (Original) The device of claim 1, in the form of a catheter shaft.
- 20. (Original) The device of claim 1, in the form of guide wire.
- 21. (Original) The device of claim 1, wherein the device is an extruded device.
- 22. (Currently amended) A medical device, comprising:
- a first layer formed of comprising a first material;
- a second layer formed of comprising a second material having a different stiffness than a stiffness of the first material, the second layer being coextruded with the first layer; and a third layer comprising an adhesive material between the first and second layers, wherein the first layer varies in thickness along an axial portion of the device.
- 23. (Currently amended) A method of making a medical device, comprising: forming a tube comprising at least three coextruded layers formed of comprising a first material and a second material having a different stiffness than a stiffness of the first material; and

varying the thickness of at least one of the layers axially along the device.

- 24. (Canceled)
- 25. (Original) The method of claim 23, further comprising forming the tube into a guide wire.

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(New) The method of claim 23, wherein the medical device has the form of a 26. catheter.